

# CERTIFICAT

Soudage de véhicules ferroviaires et  
composants de véhicules sur rails selon EN 15085-2

ZE-16083-01-00-EN15085-2018.0081.001

DVS ZERT certifie par la présente que la société

**MERITECH SA**  
**Site Arcelor Mittal Belval**  
**Boulevard Charles de Gaulle**  
**4083 Esch-sur-Alzette**  
**Luxemburg**

a fourni la preuve que les travaux de soudage répondent  
au domaine d'application de la

**EN 15085-2    niveau de certification CL 1**

dans la mesure précisée au dos.

Validité: du 14.11.2018 au 13.11.2021

Düsseldorf, le 14.11.2018  
Lieu et date de délivrance

Dipl.-Ing. Stiefel  
Auditeur principal

A handwritten signature in blue ink, likely belonging to Dipl.-Ing. Gurschke.

Dipl.-Ing. Gurschke  
Directeur de l'organisme de certification



## Domaine d'application du certificat

ZE-16083-01-00-EN15085-2018.0081.001

### Domaine de validité du certificat :

Procédé de soudage selon EN ISO 4063	Groupe de matériaux selon CEN ISO/TR 15608	Dimensions	Remarques
135	1.1	t = 3 – 20 mm	-

### Domaine d'application :

- modification de la caisse de wagon
- hors achat de composants soudés
- hors conception

### Coordinateur(s) en soudage responsable(s) :

Philippe Anguenot (EWE)

né le : 05.07.1965

### Adjoint(s) au(x) coordinateur(s) à droits égaux :

-

### Adjoint(s) supplémentaire(s) :

Benoît Contin (Niveau C)

né le : 20.12.1984

### Remarques :

aucune

### Enregistrement OR EN 15085 :

DVSZERT/15085/CL1/081/0/18

### Dispositions générales :

Les conditions conformes à la norme EN 15085-2:2007, point 7, sont appliquées.

Les conditions générales de vente de la société DVS ZERT GmbH dans la version actuelle respectivement en vigueur sont appliquées.



# CERTIFICATE

Welding of railway vehicles and components  
according to EN 15085-2

ZE-16083-01-00-EN15085-2018.0081.001

DVS ZERT hereby certifies that the company

**MERITECH SA**  
**Site Arcelor Mittal Belval**  
**Boulevard Charles de Gaulle**  
**4083 Esch-sur-Alzette**  
**Luxembourg**

fulfills the requirements  
for the scope according to

**EN 15085-2 certification level CL2**

in the range indicated on the reverse.

validity: 14.11.2018 until 13.11.2021

Düsseldorf, 14.11.2018  
Place and date of issue

Dipl.-Ing. Stiefel  
Lead Assessor

  
Dipl.-Ing. Gurschke  
Head of certification body



## Scope of the certificate

ZE-16083-01-00-EN15085-2018.0081.001

### Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1	t = 3 - 20 mm	-

### Area of Application:

- modification of car body
- except purchasing of welded parts
- except design

### Responsible Welding Coordinator(s):

Philippe Anguenot (EWE)

born: 05.07.1965

### Deputy with equal rights:

-

### Representative:

Benoit Contin (Level C)

born: 20.12.1984

### Remarks:

none

### registration ON EN15085:

DVSZERT/15085/CL2/081/0/18

### General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.

# C E R T I F I C A T E

## Welding of railway vehicles and components according to EN 15085-2

This is to certify that **MERITECH SA**

**Site Arcelor Mittal Belval**  
**Boulevard Charles de Gaulle**  
**4083 Esch-sur-Alzette**  
**LUXEMBOURG**

is qualified to perform welding work within the range of certification of:

**Certification level CL2 according to EN 15085-2**

**Field of application:** • modification of car body  
• except purchasing of welded parts  
• except design

### Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	1.1	t = 3 - 20 mm	-

**Responsible welding coordinator:** Philippe Anguenot (EWE) born: 1965  
**Deputy with equal rights:** -  
**Deputy:** Benoit Contin (Level C) born: 1984  
**Certificate no.:** ZE-16083-01-00-EN15085-2018.0081.001  
**Register number:** DVSZERT/15085/CL2/081/0/18  
**Valid:** from 14.11.2018 to 13.11.2021  
**Issued on:** 14.11.2018  
**Auditor:** Stiefel  
General regulations (see reverse)

---

Gurschke  
Head of certification body

## General regulations

according to EN 15085-2

### Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

### Distribution list:

1. Applicant (original)
2. Files